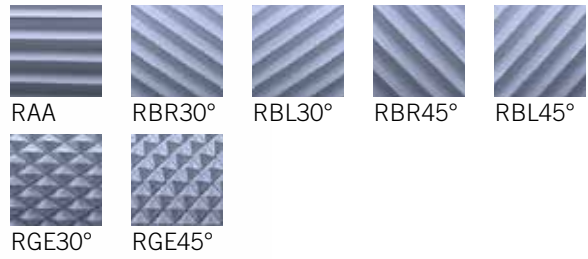


FORM KNURLING TOOL F791



ADDED VALUES

- Knurl holders individually adjustable
- Maximum process stability
- All knurling processes can be used by exchanging the knurl holder jaws
- Suitable for very small installation spaces due to compact design
- Force reduction due to three-point machining

Order no.	Model	Workpiece Ø [mm]	Knurling wheel (Ø x w x b) [mm]	Dimensions [mm]						
				d max.	e	j	k	l	n max.	x
32000072	F791	1.8 – 20	10 x 4 x 4	75	53	20	54	16	32	1
		2.6 – 20	15 x 4 x 4							3.5

Tool is delivered without shank.


SHANK

Order no.	Ø „a“ [mm]	Bore „i“ [mm]	Length „h“ [mm]
22BHR0119	15	9	50
22BHR0121	20	10	50
22BHR0122	25	15	50



SPARE PART

Order no.
21BHR1306



JAWS

Order no.	Description	Tool
22BHR0537	Form knurling up to a shoulder	F792
22BHR0536	Cut knurling	C693