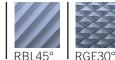
FORM KNURLING TOOL F761



KNURLING PROFILE ON WORKPIECE (DIN 82):







Dimensions [mm]

148.5

162

148.5

162

d

30

30

68.5

82

68.5

82

50 1.5

62

50

62

3

1.5

3



RBL30° RAA RBR30° RBR45°

2x AA

Model

F761-20M

F761-25M

Item no.

32000354 🗸

32000411 🖌

32000413 🗸

32000412 🗸

Workpiece

Ø [mm]

0 - 23

23 - 44

0 - 23

23 - 44

SELECTION OF KNURLING WHEELS (DIN 403):

Knurling

wheel

 $(\emptyset x w x b)$

[mm]

15 x 4 x 4

20 x 6 x 6

15 x 4 x 4

20 x 6 x 6

b

25

25

20

25

2x BL30° 2x BR30° 2x BL45° 2x BR45° 1x BR30° 1x BR45° 1x BL30° 1x BL45°

PRODUCT FEATURES

- high process stability to tangential • machining
- knurl carrier can be adjusted . separately
- force neutralisation due to tangential • machining
- easy compensation of . out-of-roundness due to special interface
- extension of the working area by . exchange of jaws and knurling wheels
- quick and easy adjustment of the working area with the enclosed setting gauge

Available from stock

SPARE PARTS F761

PIN F761

ltem no.	Knurling wheel (Ø x w x b) [mm]	
21BHR1306	15 x 4 x 4	
21BHR1459	20 x 6 x 6	

JAWS F761



