

# FORM KNURLING TOOL F761

**NEW**



## KNURLING PROFILE ON WORKPIECE (DIN 82):



RAA



RBR30°



RBL30°



RBR45°



RBL45°



RGE30°



RGE45°

## SELECTION OF KNURLING WHEELS (DIN 403):

2x AA

2x BL30°

2x BR30°

2x BL45°

2x BR45°

1x BR30°  
1x BL30°

1x BR45°  
1x BL45°

## PRODUCT FEATURES

- high process stability to tangential machining
- knurl carrier can be adjusted separately
- force neutralisation due to tangential machining
- easy compensation of out-of-roundness due to special interface
- extension of the working area by exchange of jaws and knurling wheels
- quick and easy adjustment of the working area with the enclosed setting gauge

Item no.	Model	Workpiece Ø [mm]	Knurling wheel (Ø x w x b) [mm]	Dimensions [mm]						
				a	b	c	d	e	f	x
32000354 <input checked="" type="checkbox"/>	F761-20M	0 – 23	15 x 4 x 4	20	25	148.5	30	68.5	50	1.5
32000411 <input checked="" type="checkbox"/>		23 – 44	20 x 6 x 6			162		82	62	3
32000413 <input checked="" type="checkbox"/>	F761-25M	0 – 23	15 x 4 x 4	25	25	148.5	30	68.5	50	1.5
32000412 <input checked="" type="checkbox"/>		23 – 44	20 x 6 x 6			162		82	62	3

☒ Available from stock

## SPARE PARTS F761

### PIN F761

Item no.	Knurling wheel (Ø x w x b) [mm]	
21BHR1306	15 x 4 x 4	
21BHR1459	20 x 6 x 6	

### JAWS F761

Item no.	Knurling wheel (Ø x w x b) [mm]	
22BHR0740	15 x 4 x 4	
22BHR0739	20 x 6 x 6	

