



FORM KNURLING TOOLS

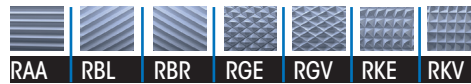
Series 132



Ideal for all knurling profiles and applications up to a shoulder

Knurling profiles on workpiece (DIN 82):

Plunge knurling



Feed knurling



Selection of knurling wheels:



Product features:

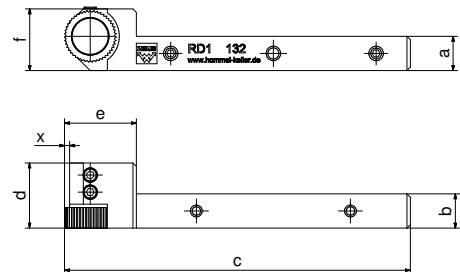
- Knurling wheel fixed by means of carbide bolt
- Set screws in shank for clearance angle correction
- Modular shank design: Shank size 10 x 10 mm optionally adaptable

TOOL VERSIONS / SPARE PARTS:

Available from stock

Item no. (right-hand version)	Item no. (left-hand version)	Model	Knurling wheel ($\emptyset \times w \times b$) [mm]	Workpiece \emptyset [mm]	Item no. Pin	Item no. Washer	Item no. Grub screw
31002726 <input checked="" type="checkbox"/>	31002727 <input checked="" type="checkbox"/>	132-10	15 x 6 x 6A11	3 – 50	06TER0444	21BHR0375	06TER2147
31002227 <input checked="" type="checkbox"/>	31002728 <input checked="" type="checkbox"/>	132-12	15 x 6 x 6A11	3 – 50	06TER0444	21BHR0375	06TER2147
31002729 <input checked="" type="checkbox"/>	31002730 <input checked="" type="checkbox"/>	132-16	15 x 6 x 6A11	3 – 50	06TER0444	21BHR0375	06TER2147
	31000742 <input checked="" type="checkbox"/>	132-20	20 x 8 x 6A13	8 – 200	06TER0445	21BHR0380	06TER2101
	31000743 <input checked="" type="checkbox"/>	132-25	20 x 8 x 6A13	8 – 200	06TER0445	21BHR0380	06TER2101

Item no. (right-hand version)	Item no. (left-hand version)	Dimensions [mm]						
		a	b	c	d	e	f	x
31002726	31002727	10	10	101	19	21	18	1.5
31002227	31002728	12	12	101	19	21	20	1.5
31002729	31002730	16	16	101	19	21	24	1.5



Item no.	Dimensions [mm]						
	a	b	c	d	e	f	x
31000742	20	20	105.3	26.5	25.3	30	1.3
31000743	25	20	105.3	26.5	25.3	35	1.3

