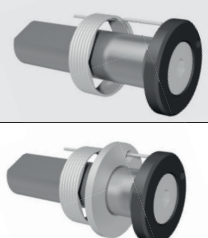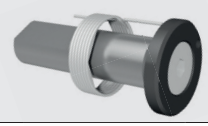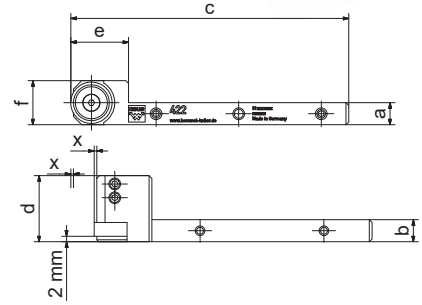# MARKING TOOL SET 422
Spring-return system

PRODUCT FEATURES

- modular shank design
- compact design - optimized for Swiss type lathe applications
- top edge of shank = centre height
- set screws in shank for correcting alignment
- hardened pin
- exact positioning of the marking on the circumference of the workpiece
- marking up to a shoulder
- center height corresponds to the first marking point
- marking position individually adjustable
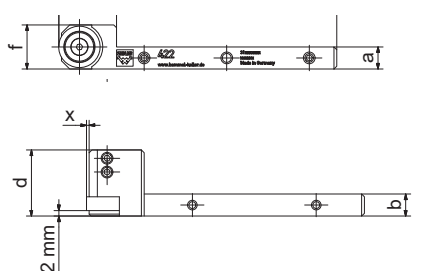- sets in high quality packaging

☑ **Available from stock**

Item no. (right-hand version)	Item no. (left-hand version)	Model / Sets (with shank adapter)	Size Marking roll (Ø x w x b)	Item no. E-Kit right	left	
31002843 ☑ Tool for marking **up to a shoulder**	31002913 ☑ Tool for marking **up to a shoulder**	422 / with adapter 10 x 10 mm / with adapter 12 x 12 mm / with adapter 16 x 16 mm	15 x 5 x 6	21BHR1505	21BHR1506	
31002846 ☑ Tool for marking **up to a shoulder**	31002914 ☑ Tool for marking **up to a shoulder**	422 / with adapter 10 x 10 mm / with adapter 12 x 12 mm / with adapter 16 x 16 mm	15 x 7 x 6	21BHR1507	21BHR1508	

Item no. (right-hand version)	Item no. (left-hand version)	Dimensions [mm] a	b	c	d	e	f	x
31002843 ☑	31002913 ☑	8	8	101	24	21	16	1
		10	10	101	24	21	18	1
		12	12	101	24	21	20	1
		16	16	101	24	21	24	1

Item no. (right-hand version)	Item no. (left-hand version)	Dimensions [mm] a	b	c	d	e	f	x
31002846 ☑ Tool for marking **up to a shoulder**	31002914 ☑ Tool for marking **up to a shoulder**	8	8	101	24.5	21	16	1
		10	10	101	24.5	21	18	1
		12	12	101	24.5	21	20	1
		16	16	101	24.5	21	24	1

MARKING ROLL Nr. 41
(for tool set 422)
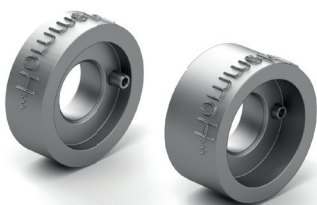
Standard design	
flank angle	90°
dimension (ø x width x bore, mm)	15 x 5 x 6 / 15 x 7 x 6
font	according to DIN 1451